

ecas Choceň s.r.o.

Design, construction

Engineering production

Plastics production



CERTIFICATION EN ISO 9001:2009, EN ISO 14001:2005

HISTORY

- The ECOS company was founded in 1990.
- In 2000 the area reconstruction in Choceň was successfully finished. There three new halls were built including entirely modern working and social environment.
- in 2006 company invested into the new production area situated in Vysoké Mýto, having the size of 2 ha. There belong 3 production and storage halls providing an area of 2800 m².
- In 2009 there was started the construction of an office building in Vysoké Mýto, the construction is expected to be finished in June 2010.
- In 2010 the storage hall is to be reconstructed into a production hall. Furthermore, the construction of a brand -new production hall in Vysoké Mýto is planned as well.



PRODUCTION

- At the beginning the production was focused on engineering and repair work, foremost development and production of bus catalysts and development and production of anti corrosion protection for vehicles. The production has subsequently expanded into engineering production for automotive industry.
- 1998 - the company produced components for KAROSA buses model series, later IVECO Czech republic (Irisbus).
- 2001 - cooperation with german partner focusing on construction and production of final bodies for chassis of Fiat Ducato delivery vans.
 - the company participated in development and production of prototype series of front and rear panels for BERKHOF buses - SB200 series that were later introduced into serial production which has been still going on.
- 2006 - cooperation established with the french company Heuliez Bus France. Our company has been supplying complete chassis weldments of low floor buses (that come in two lengths – 9,4m and 10,6m).
 - production of laminating and adhesive product prototypes was started
- 2007 - production of spare parts for Iveco Czech Republic was started
- 2008 - cooperation set up with the Strom Export company (agriculture machinery supplier)
- 2009 - production of welded components for BERKHOF buses Citea was started
 - plastics production was started
- 2010 - production of welded components for iron staircases and boilers
 - production of welded frames for CNC machines

TECHNOLOGIES

- **Material separation and its preparation**
 - SAW cutting and Shearing
 - Laser cutting plates, tubes and profiles
 - Pressing
 - CNC plates,tubes and profiles bending
 - Machining - turning, milling, drilling, flowdrilling
- **Welding**
 - welding of unalloy and alloy steels
 - welding of aluminium alloy
 - ditting
- **Coating**
- **Assembly and construction gluing**
- **Plastics production**
 - RTM lamination
 - Injection



SERVICES

- Design, construction and production of forms and parts
- Processing of proposals of transport pallets including prototype production
- Processing of construction and production documentation according to customers request
- Serial and custom production



Partners

- VDL Bus &Coach (VDL Berkhof, VDL Jonckheere, VDL ETG), Netherland
- HEULIEZ Bus, France
- IVECO Czech Republic a.s., Czech republic
- Composite components a.s., Czech republic
- Peter GFK s.r.o., Czech republic
- SOR Libchavy s.r.o., Czech republic
- GDS Hoofcare, Netherland
- STROM Export s.r.o., Czech republic
- Trepp-art spol. s r.o.
- VISEON Bus GmbH
- Siemens CZ



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